

# Process Information

## Use of hardeners and thinners of R-M undercoat materials

### Process description

Depending on the temperature, it is recommended to use different thinners and hardeners for the refinishing process. The list below indicates the different thinners and hardeners for the R-M products.

The thinner indicated in the technical data sheet is replaced with one of the products listed below using the specified mixing ratio.

The chosen thinner and the ambient temperature may influence the flash-off time.

	PROFILLER	PERFECTFILLER	DIRECTFILLER	EXTRASEALER	TRANSPARENT SEALER CP
Mixing ratio	100 : 25 : 25	100 : 25 : 25	100 : 20 : 20	300 : 100 : 100	300 : 100 : 100
Application viscosity (ISO 4 cup at 20°C)	50 – 65 s	40 – 58 s	40 – 50 s	35 – 45 s	35 – 45 s
15 – 20°C	D 70 FR 500 SC 820 SPEEDFLASH S	D 70 FR 500 SC 820 SPEEDFLASH SPEEDFLASH S	D 701 FR 500 SC 820	D 70 FR 500 SC 820 SPEEDFLASH S	D 70 FR 500 SC 820
20 – 30°C	D 70 / D 80 FR 500 SC 820 SC 850	D 70 / D 80 FR 500 SC 820 SC 850	D 701 FR 500 SC 820 SC 850	D 80 FR 500 SC 820 SC 850 SC 880	D 80 FR 500 SC 820 SC 850 SC 880
More than 30°C	D 80 SC 850 SC 880	D 80 SC 850 SC 880	D 701 SC 850 SC 880	D 80 SC 880	D 80 SC 880

### Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

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