## UNO HD CP

### UNO HD CP Variant TEXTURE AGENT

Application:	Texturing agent for R-M UNO HD CP to reproduce the original texture and gloss level of painted plastic parts. Different textures (from fine to medium) can be produced by varying the amount of MT 900 added.		
Remarks:	<ul> <li>MT 900 must not be used in mixing shelves.</li> <li>Stir well before use.</li> <li>Option 1: When MT 900 is contained in the mixing formula, possibly in combination with SPECIAL MAT 09: Mix the components respecting the amounts specified in the mixing formula. Prepare the paint for application by adding hardener and thinner as indicated in the technical data sheet of the topcoat or clear being adjusted.</li> <li>Option 2: When texturing an originally glossy topcoat or clear: Add 25 to 50% of MT 900 to produce the desired texture. 25%: fine texture; 50%: medium texture Prepare the paint for application by adding hardener and thinner as indicated in the topcoat or clear being adjusted.</li> </ul>		
Storage temperature Shelf life	5-45 °C 36 months		
Cleaning	Clean with PK 2000. Sand with P400 (sanding filler and well-cured or solvent-resistant old paintwork). Clean with PK 2000. Alternative: apply to R-M wet-on-wet filler or sealer.		
Mixing Ratio PreMix	150 Parts by volUNO HD CP High-density topcoat for solid-color finishes150 Parts by volMT 900 Fine texturing matting concentrateor as specified in the mixing formula		

#### Safety advice:

**2004/42/IIB(d)(420)419:** The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles  $< 0.1 \,\mu$ m. The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

page 1 of 3

07/2023

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**Technical Information** 

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	Mixing Ratio	100 Parts by vol	PreMix
Ø	Hardener	25 Parts by vol	H 420 Hardener, medium
$\mathbb{H}$	Thinner	25 Parts by vol	SC 850 Thinner, medium R 2200 Thinner, medium
	Spray viscosity at 20°C	DIN 4: 17-21 s	
$\langle \rangle$		ISO 4: 37-52 s	

	HVLP spray gun	🗂 Compliant gravity-feed spray gun
Application pressure		2 bar
Nozzle pressure	0.7 bar	
Nozzle size	1.3	1.3-1.4
Number of spray coats	2	
Flash off at 20°C	Flash off until mat between spray coats and before stoving.	
Film thickness	50-60 μm	

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page 2 of 3

07/2023

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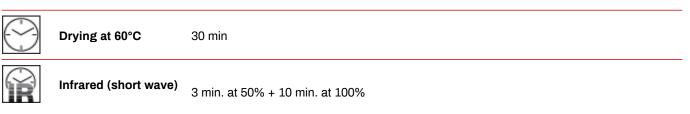


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Drying



Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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page 3 of 3

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