



Please also see the technical data sheet "CARIZZMA Substrates and Pretreatment"

General information:

For this special effect system you need a covering basecoat. In the second step you apply the special effect coat by sprinkling the basecoat first with black, then with grey and finally with white ONYX HD paint. As a last step you apply the finishing clear. The special effect is achieved by using a suitable colour combination. You should use shades of black, white and grey.

1. Basecoat:

	Mixing ratio:	ONYX HD grey HYDROMIX	100% by vol. 60% by vol.
	Spraygun and pressure:	1.5 mm HVLP / 2.0 bar	
	Number of spraycoats:	2	
	Flash-off:	until mat after each spraycoat.	

2. Special effect coat:

	Mixing ratio:	ONYX HD black or white HYDROMIX	100% by vol. 60% by vol.
	Spraygun and pressure:	1.5 mm HVLP / less than 0.5 bar	
	Technique:	Sprinkling	
	Flash-off:	until mat after each spraycoat.	

Note: You can sprinkle on grey paint between the black and white paints.

3. Finishing clear:

	Mixing ratio:	CARIZZMA CUSTOMCLEAR CP H 420 SC 850	300% by vol. 100% by vol. 100% by vol.
	Spraygun and pressure:	1.3 – 1.5 mm HVLP / 2.0 bar	
	Number of spraycoats:	2	
	Flash-off:	3 min. between spraycoats	
	Drying:	30 min. at 60°C	

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