

Please also see the technical data sheet "CARIZZMA Substrates and Pretreatment"

1. Basecoat CZ 1202:

	Mixing ratio:	ONYX HD Brushed Metal:	
		HB 002	55 g
		HB 120	25 g
		HB 100	20 g
		HYDROMIX	60 g
	Spraygun and pressure:	1.5 mm HVLP / 2.0 bar	
	Number of spraycoats:	2	
	Flash-off:	until mat after each spraycoat.	

2. Special effect coat CZ 1203:

	Mixing ratio:	Mixture 1:	HB 100	100 g
			HB 259	5 g
		Mixture 2:	ONYX HD Brushed Metal CZ 1202:	100 g
			Mixture 1:	5 g
			HYDROMIX	60 g
		Spraygun and pressure:	1.5 mm HVLP / 2.0 bar	
	Number of spraycoats:	1 wet coat		
	Flash-off:	until mat.		
	Drying:	30 min. at 20°C		

Sanding:

	Sanding:	Use P320 or finer sanding paper and, applying only slight pressure, create random or straight sanding marks.
		This sanding technique can be used to create many different patterns. At the end of the process you should have created an even pattern.
	Next step:	Blow off all dust from the surface with compressed air.

3. Finishing clear:

	Mixing ratio:	CARIZZMA CUSTOMCLEAR CP	300% by vol.
		H 420	100% by vol.
		SC 850	100% by vol.
	Spraygun and pressure:	1.3 – 1.5 mm HVLP / 2.0 bar	
	Number of spraycoats:	2	
	Flash-off:	3 min. between spraycoats	
	Drying:	30 min. at 60°C	

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