

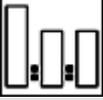
VOC-compliant special effect system: Burled Wood Root

Please also see the technical data sheet "CARIZZMA Substrates and Pretreatment"

General information:

For this special effect system you need a covering yellow ONYX HD (or UNO HD CP) basecoat and a clear. The burled wood root effect is achieved by dabbing Burled Wood Root Red onto the clear coat. Further coats of Burled Wood Root Red can be applied to get a more intense effect. As a last step you apply the finishing clear.

1. Basecoat Burled Wood yellow CZ 1200:

	Mixing ratio	ONYX HD HYDROMIX	100% by vol. 60% by vol.
	Spraygun	HVLP gravity-feed spraygun	1.5 mm 2.0 bar
	Application	Spraycoats: Flash off	2 until mat after each spraycoat.
	Mixing ratio	CARIZZMA CUSTOMCLEAR CP H 420 SC 850	300% by vol. 100% by vol. 100% by vol.
	Spraygun	HVLP gravity-feed spraygun	1,3 – 1,5 mm
	Application	Spraycoats: Flash off:	2 3 min between spraycoats
	Drying	Drying at 60°C	30 min.

Note: Dry-sand by machine with P400 or wet-sand by hand with P800 before masking.

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2. Burled wood root effect CZ 1201:

	Mixing ratio:	ONYX HD Burled Wood Root Red CZ 1201:
	HB 002 HB 250 HB 821 HYDROMIX	71.8 g 23.5 g 4.7 g 60.0 g
Technique: Quantity: Flash-off:	Dab onto the surface with a lint-free cloth. Enough to hide the original basecoat colour. 15 min.	
Further treatment: Soak a cloth with SC 880 and dab it onto the surface until the desired effect is achieved. Complete the step by 30 min. air drying.		

3. More intense burled wood root effect:

	Mixing ratio:	HB 100 ONYX HD (Burled Wood Root Red) HYDROMIX	90 g 10 g 60 g
	Spraygun and pressure: Number of spraycoats: Flash-off:	1.5 mm HVLP / 2.0 bar 1 to 3 until mat after each spraycoat.	

Note: - The more coats you apply, the more intense the burled wood root effect.
 - Remove masking film and adhesive strips after the flash-off.

4. Finishing clear:

	Mixing ratio:	CARIZZMA CUSTOMCLEAR CP H 420 SC 850	300% by vol. 100% by vol. 100% by vol.
	Spraygun and pressure: Number of spraycoats: Flash-off: Drying:	1.3 – 1.5 mm HVLP / 2.0 bar 2 3 min. between spraycoats 30 min. at 60°C	

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