

PREP'ART

Plastic, new panel

A 1.5

Process description

PREP'ART is a system of 6 matching processes for refinishing all substrates commonly encountered in automotive coating operations.

These processes have been developed in order to enable professional refinishers to maintain the quality standards of high-grade automotive finishes with outstanding efficiency.

Substrates

- New automotive plastic add-on parts
- All common plastic substrates
- Non-modified polypropylene (PP) and polyethylene (PE) are unpaintable.

Note: Automotive add-on parts are often just labeled PP or PE although they are, in fact, modified and thus paintable substrates.

Products required

- PK 600 / PK 700 / PK 1000
- EXTRASEALER WHITE / BLACK
- FLEXPRO
- R-M topcoat




Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

Pre-treatment

	Degreasing PK 600	Degreasing PK 700
	Degreasing PK 1000 using a sanding pad	Degreasing PK 1000 using a sanding pad
	Degreasing PK 1000	Degreasing PK 1000

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


Technical Information

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Sealer

	EXTRASEALER WHITE / BLACK D 70 / D 80 FLEXPRO	300% by vol. 100% by vol. 100% by vol.
	Spraycoats: Film thickness:	1 20 – 35 µm
	Flash-off time at 20°C	15 min.

Topcoat

	ONYX HD, UNO HD CP, UNO HD CP PLUS Apply in accordance with the Technical Data Sheet See for information on how to plasticize topcoat with FLEX A 1.6.3 – A 1.6.4 + A 1.6.6
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