

Additive to accelerate drying

Product Category: **C 5**

Fields of use

Additive to accelerate drying of R-M 2-component standard VOC clears and R-M 2-component standard clears on vertical surfaces.

Additional Information

The additive can also be used to reduce the drying times of PERFECTFILLER. SPEEDFLASH increases the chemical reactivity of the products in which it is used, allowing shorter waiting times before sanding, polishing operations or reassembly can be started. SPEEDFLASH S is particularly suitable for small repairs.

Technical characteristics

Solids content < 0.5 %	Density 0.830– 0.930 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 36 months

Application

The amount of SPEEDFLASH to be added corresponds with the amount of thinner indicated in the standard mixing ratio.

Substrate / Pre-treatment / Cleaning

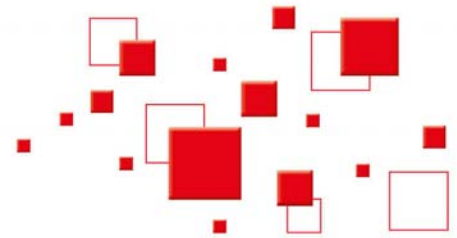
As specified in the technical data sheet of the product in which SPEEDFLASH is being used.





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SPEEDFLASH



	R-M standard-VOC-clear 300% by vol. H 420 100% by vol. SPEEDFLASH 100% by vol. Mix well and strain before application.	PERFECTFILLER 100% by vol. D 70 / D 80 25% by vol. SPEEDFLASH 25% by vol. Mix well and strain before application.										
The use of SPEEDFLASH will reduce the potlife of the products.												
	As specified in the technical data sheet of the product in which SPEEDFLASH is being used.											
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	CHRONOLUX CP CRYSTALCLEAR CP / DIAMONTCLEAR CP / STARLUX CP PERFECTFILLER WHITE / GREY / BLACK	<table border="0"> <tr> <td>50°C:</td> <td>60°C:</td> </tr> <tr> <td>15 min.</td> <td>10 min.</td> </tr> <tr> <td>30 min.</td> <td>25 min.</td> </tr> <tr> <td>20°C:</td> <td>60°C:</td> </tr> <tr> <td>2 h</td> <td>15 min.</td> </tr> </table>	50°C:	60°C:	15 min.	10 min.	30 min.	25 min.	20°C:	60°C:	2 h	15 min.
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Finishing

Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.