

SPEED Finish-R

C 2P45

eSense clear coat, fast drying







Application: Pioneer Series - eSense clear coat for R-M waterborne basecoats.

Key Features: Eco effectiveness clear coat - fast drying.
For multiple vertical and horizontal panels, also for minor damage repair.

Remarks: Mix well and strain before application.
Select hardener and thinner according to ambient temperature and size of object to be painted.

Storage Temperature: 41-113 °F (5-45 °C)
Shelf Life: 36 months

VOC ready for use 419 g/l 3.5 lb/gal

	3:1:1	
 Mixing Ratio	300 % by volume	C 2P45 eSense clear coat, fast drying
 Hardener	100 % by volume	H 2P05 eSense topcoat hardener, plus H 2P15 eSense topcoat hardener, fast H 2P25 eSense topcoat hardener, medium H 2P35 eSense topcoat hardener, slow
 Thinner	100 % by volume	R 2P15 eSense thinner, fast R 2P25 eSense thinner, medium R 2P35 eSense thinner, slow
 Spray viscosity at 68°F / 20°C	DIN 4: 18-22 s ISO 4: 40-55 s	
Potlife at 68°F / 20°C	45 min	

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.
The products are suitable for professional use only.
For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Material Safety Data Sheet (MSDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.





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	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	29 psi	29 psi
Nozzle pressure	10.2 psi	
Nozzle size	1.3-1.5	1.3-1.4
Number of spraycoats	1 ½ spray coats (no flash off between coats required).	
Flash-off at 68°F / 20°C	No flash off before oven drying.	
Film thickness	1.6-2.4 mils	
Application remark	Alternatively: 2 spray coats with app. 3 - 5 min intermediate flash off between the spray coats.	

Drying

	Drying at 68°F / 20°C	5-6 h
	Drying at 104°F / 40°C	30-45 min
	Drying at 140°F / 60°C	10-15 min
	Infrared (short wave)	10 min

Drying Remark Drying times can be influenced by the selection of hardener, thinner and application. FAST Tune-R additive can reduce drying times.

Remark Polishing after specified drying time and cooling.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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