

METAL Prim-R Beige



P 2P16

METAL Prim-R Beige

Application: Pioneer Series - eSense undercoat solutions.

Key Features: Eco effectiveness - high performance.
For an excellent corrosion protection on bare metal.

Remarks: Storage Temperature: 41-113 °F (5-45 °C)
Shelf Life: 24 months



Cleaning

Clean the surface with PK 2P10 before applying METAL Prim-R Beige.

Handling



Product is suitable on

- Sheet steel
- Galvanised sheet steel
- Aluminium

VOC ready for use

760 g/l

6.3 lb/gal

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Material Safety Data Sheet (MSDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.








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	1:1	
	Mixing Ratio	100 % by volume P 2P16 METAL Prim-R Beige
	Hardener	100 % by volume H 2P16 eSense METAL Prim-R hardener
	Spray viscosity at 68°F / 20°C	DIN 4: 14-16 s ISO 4: 20-30 s
	Potlife at 68°F / 20°C	7 days

		
	HVLP spray gun	Compliant gravity-feed spray gun
Application pressure		29 psi
Nozzle pressure	10.2 psi	
Nozzle size	1.3-1.7	1.3-1.6
Number of spraycoats		1-2
Film thickness		0.4-0.6 mil

Drying

	Drying at 68°F / 20°C	10 min
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Remark Not recoatable with polyester body filler or waterborne products!

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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