

WET Fill-R Black

P 2P75

Variant Sanding Filler with A 2P40 PLASTIC Tune-R for paintable plastics



- Application:** Pioneer Series - eSense undercoat solutions.
- Key Features:** Additive A 2P40 PLASTIC Tune-R which makes WET Fill-R Black suitable for direct application to all paintable plastic substrates.
- Remarks:** Can be mixed with WET Fill-R White at any ratio to produce different shades of grey.
Storage Temperature: 41-113 °F (5-45 °C)
Shelf Life: 24 months

Handling



Use on plastic substrates in combination with A 2P40 PLASTIC Tune-R.

Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

VOC ready for use 539 g/l 4.5 lb/gal

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Material Safety Data Sheet (MSDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.









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		3:1:1	
	Mixing Ratio	100 % by volume	P 2P75 eSense wet-on-wet filler, black
	Hardener	33 % by volume	H 2P84 eSense Fill-R hardener
	Thinner	33 % by volume	A 2P40 eSense plastic adhesion additive
	Spray viscosity at 68°F / 20°C	DIN 4: 17-19 s ISO 4: 35-45 s	
	Potlife at 68°F / 20°C	60 min	

	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure		29 psi
Nozzle pressure	10.2 psi	
Nozzle size	1.3-1.4	1.3-1.4
Number of spraycoats		2
Film thickness	1.6-2.4 mil	

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Drying



Drying at 140°F / 60°C 25 min



Sanding manual, dry

P500-P800



Orbital sanding, dry

P400 - P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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