

WET Fill-R Black

P 2P75

Variant Wet-on-Wet Filler with A 2P17 FAST Tune-R for metal



Application: Pioneer Series - eSense undercoat solutions.

Key Features: Reduction of flash off times.
No need to sand new e-coated parts.

Remarks: Can be mixed with WET Fill-R White at any ratio to produce different shades of grey.
Storage Temperature: 41-113 °F (5-45 °C)
Shelf Life: 24 months

Handling

Product is suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



If bare metal areas are primed, the product can be used on

- Sheet steel
- Galvanised sheet steel
- Aluminium

VOC ready for use 539 g/l 4.5 lb/gal

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Material Safety Data Sheet (MSDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.









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		3:1:1	
	Mixing Ratio	100 % by volume	P 2P75 eSense wet-on-wet filler, black
	Hardener	33 % by volume	H 2P84 eSense Fill-R hardener
	Thinner	33 % by volume	A 2P17 eSense speed additive
	Spray viscosity at 68°F / 20°C	DIN 4: 17-19 s ISO 4: 35-45 s	
	Potlife at 68°F / 20°C	30 min	

	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure		29 psi
Nozzle pressure	10.2 psi	
Nozzle size	1.3-1.4	1.3-1.4
Number of spraycoats	1-2 (one on body-filled area and one on entire surface to be painted)	
Flash-off at 68°F / 20°C	10 min	
Film thickness	0.8-1.4 mil	

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Drying

Drying Remark

If the recommended drying time is exceeded by more than 20 min, the panel has to be lightly scuffsanded.

Remark

Apply topcoat wet on wet.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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