

# WET Fill-R Black



## P 2P75

Variant Wet-on-Wet Filler with A 2P40 PLASTIC Tune-R for paintable plastics

- Application:** Pioneer Series - eSense undercoat solutions.
- Key Features:** Additive A 2P40 PLASTIC Tune-R which makes WET Fill-R Black suitable for direct application to all paintable plastic substrates.
- Remarks:** Can be mixed with WET Fill-R White at any ratio to produce different shades of grey.  
Storage Temperature: 41-113 °F (5-45 °C)  
Shelf Life: 24 months

### Handling



Use on plastic substrates in combination with A 2P40 PLASTIC Tune-R.

**Product is suitable on**

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

**The product can also be applied to adjacent e-coated new parts.**

VOC ready for use                      539 g/l                      4.5 lb/gal

### Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Material Safety Data Sheet (MSDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.









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		<b>3:1:1</b>	
	<b>Mixing Ratio</b>	100 % by volume	P 2P75 eSense wet-on-wet filler, black
	<b>Hardener</b>	33 % by volume	H 2P84 eSense Fill-R hardener
	<b>Thinner</b>	33 % by volume	A 2P40 eSense plastic adhesion additive
	<b>Spray viscosity at 68°F / 20°C</b>	DIN 4: 17-19 s ISO 4: 35-45 s	
	<b>Potlife at 68°F / 20°C</b>	60 min	

	 HVLP spray gun	 Compliant gravity-feed spray gun
<b>Application pressure</b>		29 psi
<b>Nozzle pressure</b>	10.2 psi	
<b>Nozzle size</b>	1.3-1.4	1.3-1.4
<b>Number of spraycoats</b>	1-2 (one on body-filled area and one on entire surface to be painted)	
<b>Flash-off at 68°F / 20°C</b>	15-20 min	
<b>Film thickness</b>	0.8-1.4 mil	

**Remark** Apply topcoat wet on wet.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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