

PLASTIC Prim-R

PM 2P10 Primer

Application:	Pioneer Series - undercoat solutions.
Key Features:	Eco effectiveness aerosol can - high performance on plastic parts.
Remarks:	The material is ready for use. Product is suitable on Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC Storage Temperature: 41-113 °F (5-45 °C) Shelf Life: 24 months



Cleaning

Clean with PK 2P10 using a sanding pad. Clean with PK 2P10.

Handling



Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.



Shake vigorously for 2 min before each use.



Number of spray coats: 1 - 2
Film thickness: 5 - 10 µm
Flash off at 68°F (20°C): approx. 15 min

VOC ready for use	688 g/l	5.7 lb/gal
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Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Material Safety Data Sheet (MSDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.

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Remark

Apply PIONEER Series filler UV FILL-R Grey wet on wet.
Apply PLASTIC Prim-R again when the flash off time exceeds 30 min at 68°F (20°C).

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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