

UV Fill-R Grey

PM 2P93

UV primer filler, grey

Application: Pioneer Series - undercoat solutions.

Key Features: Eco effectiveness aerosol can - UV primer filler.
For good corrosion resistance, excellent topcoat holdout.

Remarks: The material is ready for use.

Product is suitable on

- Sheet steel
- Galvanised sheet steel
- Aluminium
- Old paintwork
- GRP / SMC

Storage Temperature: 41-113 °F (5-45 °C)
Shelf Life: 12 months



Cleaning

Clean with PK 2P10.

Handling



Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.



Shake vigorously for 2 min. before each use.
Do not apply in direct sunlight.

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Material Safety Data Sheet (MSDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.



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VOC ready for use 655 g/l 5.5 lb/gal



HVLP spray gun



Compliant gravity-feed spray gun

Number of spraycoats $\frac{1}{2} + 1$

Flash-off at 68°F / 20°C 20 s between the first and the second coat.

Film thickness max. 3.1 mils

Application remark Alternatively: max. 4.7 mils with 60 s between the first and the second coat and 90 s flash off before UV drying.

Drying



UV Curing 5 min. by UV-A > 6 mW/cm²



Orbital sanding, dry P400 - P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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