

UV Fill-R Grey

PM 2P93

Variant for paintable plastics

Application:	Pioneer Series - eSense undercoat solutions.
Key Features:	Eco effectiveness aerosol can - UV primer filler for paintable plastics.
Remarks:	The material is ready for use. If plastic parts are primed with PM 2P10 PLASTIC Prim-R, the product can be used on Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC Storage Temperature: 41-113 °F (5-45 °C) Shelf Life: 12 months

Handling



Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.



Shake vigorously for 2 min. before each use.
Do not apply in direct sunlight.

VOC ready for use	655 g/l	5.5 lb/gal
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Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Material Safety Data Sheet (MSDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.



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HVLP spray gun



Compliant gravity-feed spray gun

Number of spraycoats

$\frac{1}{2} + 1$

Flash-off at 68°F / 20°C

20 s between the first and the second coat.

Film thickness

max. 3.1 mils

Drying



UV Curing

5 min. by UV-A > 6 mW/cm²



Orbital sanding, dry

P400 - P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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