

PRODUCT DATA SHEET

GRAPHITE HD DECO A A 5200

clear



Z

Application

cabs (refurbishing), boxes, busses (repair), sign writing



Description:

- good leveling
- fast to assemble
- Fast-drying for multicolor application with GHD TOPCOAT

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm



Paint process

P 8, RAPID 1, RAPID 2, RAPID 3, RAPID 4

Spreading rate

Solid content

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Mixing ratio 100:25:25 by volume

Hardener H 750 or H 700

Reducer DECO A

Spray viscosity 18 - 21s. DIN 4

Potlife 20 °C

30`min

Application



Compliant-gravity feed cup



HVLP-Spray gun



Suction cup



Airless/Airmix (ESTA)



Pressure pot/Dble membr. Pump

	bar	2,2 - 2,5	2	2,5	-	2,5
Atomization pressure	bar	2,2 - 2,5	2	2,5	-	2,5
Material pressure	bar	-	-	-	-	0,8 - 1,5
Nozzle size	mm	1,4	1,5	1,7	-	1,0 - 1,1
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω	-	-	-	-	-
Number of spraycoats		1 1/2	1 1/2	1 1/2	-	1 1/2
Flash off	min.	without	without	without	-	without
Filmbuild	µm	40 - 60				



Drying



over-coatable



tack free



tapeable



ready to assemble



sandable

Min. Max.

Panel temperat. 20°C 120 min 120 min 120 min 120 min

Panel temperat. 60°C

Remarks



Use paper with a sized face for masking
 Use adhesion promoter TRANSPARENT SEALER CP after 8 h at 20°C or oven drying.
 GHD DECO A can also be used in GHD CLEAR and also with GHD PUR PRIMER / FILLER. However the maximum amount of GHD DECO A should only be 50% of the used reducer (premix of GHD DECO A and GV-... 1:1)
 Do not use GHD DECO A in GHD MULTI PRIMER FILLER P 5520 (increased reactivity)

