

PRODUCT DATA SHEET

PK 300W


X

Application

PK 300W wipes are intended for use on cleaned bare metal surfaces such as steel, galvanized steel and aluminum.



Description:

Thanks to their chemical reaction in contact with metal surfaces, PK 300W wipes increase the corrosion resistance and adhesion of the paint system to be applied.

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	●●
Galv. Steel	●●
Stainless steel	●●
Aluminium	●●
Anodized Aluminium	●
GRP / SMC	
PP-EPDM	
RM CV-Primer	
RM CV-Primer-Filler / Filler	
Powder	
Coil-Coating	
Plywood	
Wood	
OEM Paint work	
Old paint work	

Special remarks

- Recoatable with all R-M CV undercoats, except polyester body filler
- If you want to reuse used wipes during the same working day, store them in a container or in a resealable plastic bag. This will protect the wipes from drying out. Do not return used wipes to the original packaging.
- **2004/42/II B(c)(780)8:** The EU limit value for this product (product category: IIB.c) in ready-for-use form is max 780 grams of VOC per liter. The VOC content of this product is 8 g/l.

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R-M Automotive Refinish Paints, BASF Coatings S.A.S, F-60676 Clermont-de-l'Oise Cedex

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Paint system



Observe process-related regulations. Use on cleaned bare metal surfaces only.

Spreading rate

per cloth max 3m²

Close container



Close the container immediately after removing an PK 300W. Wipe to protect the other wipes from drying out.

Cleaning



PK 1000 / 2000 (see relevant refinishing system)

Application



Evenly wet the entire bare metal surface with PK 300W.
(Wipe with overlapping single cross coats).

The surface must stay moist for at least 1 minute. This is imperative for the chemical reaction to complete and form a passivation layer.

Flash-off at 20°C



Matt surface, approx. 15 min.

Max. 8 h

Paint system

Can be overcoated with all R-M CV undercoats, see technical data sheet or refinishing systems.

It is not recommended to use PK 300W wipes on aluminum interlocking profiles and large surfaces, because a homogeneous application can't be guaranteed.