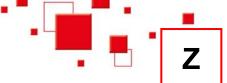
PRODUCT DATA SHEET

GRAPHITE HD DECO A A 5200

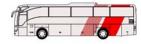


clear

Application

cabs (refurbishing), boxes, busses (repair), sign writing





Description:

- good leveling
- fast to assemble
- Fast-drying for multicolor application with GHD TOPCOAT

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 μm

Paint process

P 8, RAPID 1, RAPID 2, RAPID 3, RAPID 4

Spreading rate

Solid content

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests: neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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PRODUCT DATA SHEET

GRAPHITE HD DECO A A 5200

clear

Mixing ratio 100:25:25 by volume

Hardener H 750 or H 700

Reducer DECO A

 Spray viscosity
 18 - 21s. DIN 4
 Potlife 20 °C
 30 min

Application		Compliant- gravity feed cup	HVLP- Spray gun	Suction cup	Airless/ Airmix (ESTA)	Pressure pot/ Dble membr. Pump
Atomization pressure	bar	2,2 - 2,5	2	2,5		2,5
Material pressure	bar	-	-	-	-	0,8 - 1,5
Nozzle size	mm	1,4	1,5	1,7		1,0 -1 ,1
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω					
Number of spraycoats		1 1/2	1 1/2	1 1/2	-	1 1/2
Flash off	min.	without	without	without		without
Filmbuild	μm	40 - 60				

ttltl Drying	over- coatable			tack free	J tapeable	ready to assemble	sandable
		Min.	Max.				
Panel temperat.	20°C	120 min		120 min	120 min	120 min	
Panel temperat.	60°C						

Remarks

Use paper with a sized face for masking
Use adhesion promoter TRANSPARENT SEALER CP after 8 h at 20°C or oven drying.
GHD DECO A can also be used in GHD CLEAR and also with GHD PUR PRIMER / FILLER. However the maximum amount of GHD DECO A should only be 50% of the used reducer
(premix of GHD DECO A and GV-... 1:1)
Do not use GHD DECO A in GHD MULTI PRIMER FILLER P 5520 (increased reactivity)

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