

## Roller application of undercoat materials

### B 1.2

#### Process description

Applying undercoat materials by roller is an efficient method of preparing the substrate for small repairs, especially when repairing minor paintwork damage.

Scratches, stone chipping, and small dents in the bodywork

#### Substrates

- R-M fillers
- Automotive OEM finishes, fully cured and solvent-resistant
- Electro-coated surfaces

#### Products required

- PK 700 / PK 900 / PK 2000
- PERFECTFILLER GREY / WHITE / BLACK
- PROFILLER GREY / WHITE / BLACK
- RETARDER



#### Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

#### Pre-treatment

	Degreasing PK 700 or PK 1000
	Sanding P240 / P400
	Degreasing PK 700 or PK 1000









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R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 12/2014

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#### Filler

	PERFECTFILLER WHITE	100% by vol.	100 g
	D 70 / D 80	25% by vol.	14 g
	RETARDER	2% by vol.	1 g
	PERFECTFILLER GREY	100% by vol.	100 g
	D 70 / D 80	25% by vol.	15 g
	RETARDER	2% by vol.	1 g
	PERFECTFILLER BLACK	100% by vol.	100 g
	D 70 / D 80	25% by vol.	16 g
	RETARDER	2% by vol.	1 g
	PROFILLER WHITE	100% by vol.	100 g
	D 70 / D 80	25% by vol.	14 g
	RETARDER	2% by vol.	1 g
	PROFILLER GREY	100% by vol.	100 g
	D 70 / D 80	25% by vol.	14 g
	RETARDER	2% by vol.	1 g
	PROFILLER BLACK	100% by vol.	100 g
	D 70 / D 80	25% by vol.	15 g
	RETARDER	2% by vol.	1 g
	The size and quality of the roller used have a major effect on the time it takes to prime the area, and on the appearance of the primed area. You may use only rollers made from ultrafine foam that have round edges. - Article code: XM 658 932 0000 (roller, tray and stand) - Article code: XM 658 933 0000 (8 rollers)		
	Coats: Apply 2 or 3 working from edge to center. Flash off until mat between the coats.		
	Note: The texture produced by the roller foam cannot be removed by rolling over again.		
	According to the Technical Data Sheet of the base product		
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	Dry-sand with P400, using a guide coat; then degrease with PK 2000.		

#### Topcoat

	<p>ONYX HD, UNO HD CP</p> <p>Apply in accordance with the Technical Data Sheet</p>
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